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ABSTRACT OF THE DISCLOSURE

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1 A lancet body 15 is molded around a needle or blade, in which the
2 inner end of the needle body which is unsharpened has an L-shape bend at the
3 unsharpened end. The bend, when embedded in the plastic which forms the body
4 of the lancet, secures the needle against removal. The method involves the bending
5 substantially perpendicularly of the unsharpened end of the lancet needle or blade
6 to be substantially perpendicular with the elongate body of the blade. The needle
7 or blade is placed within a jig interiorly of the plastic mold. The jig includes spaced
8 opposed clamps and a single orienting support to the bent portion of the needle.
9 The body of the lancet is relieved in many areas to reduce material cost and has a
10 molded tab cover eliminating a loose part such as a separate cover.